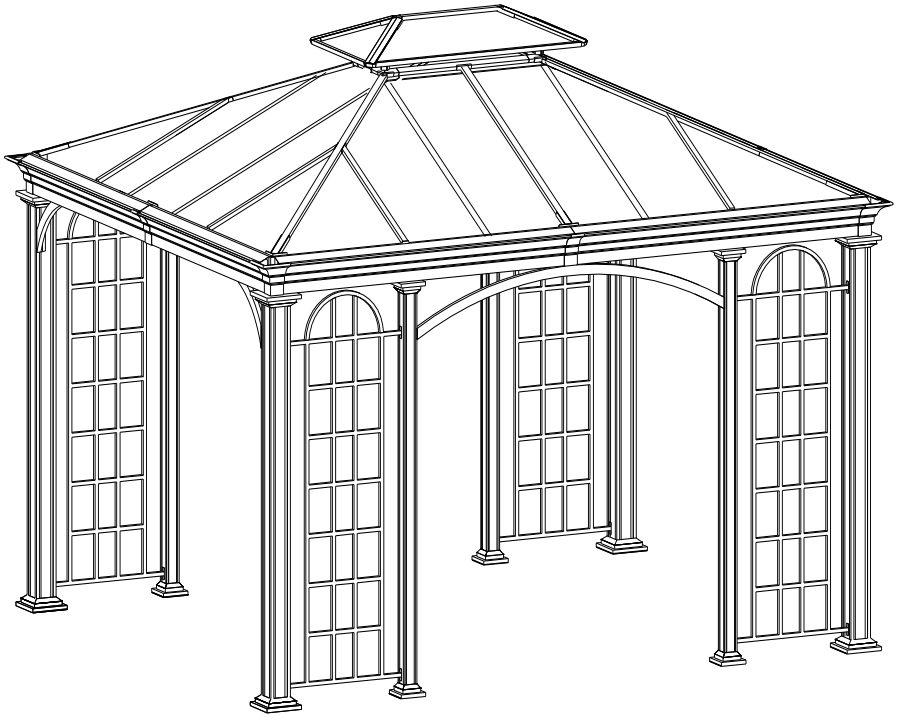
Assembly Instructions

Item# D-GZ848PAL-AS-134

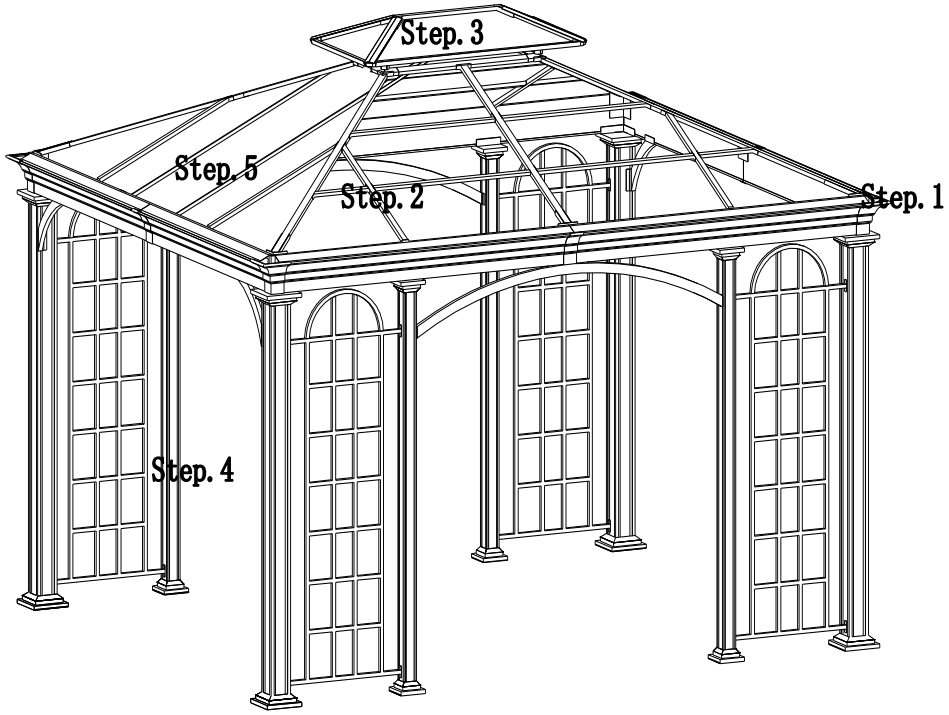


Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will be a quality piece that will go together smoothly and give years of enjoyment.

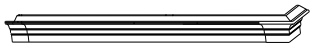
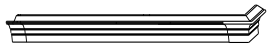
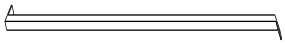
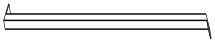
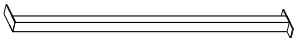
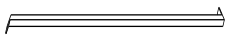
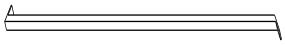
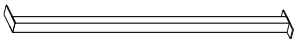
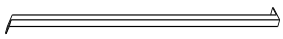
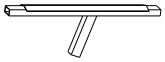
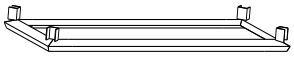
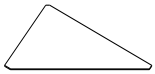
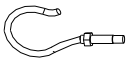
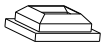
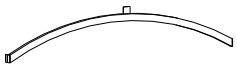
All you will need is a screwdriver, a hammer and **two** ladders (not included) whose height is no less than 2.5m.

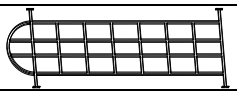
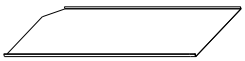
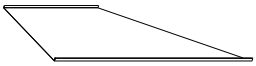
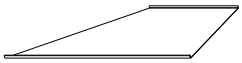
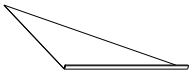
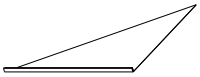
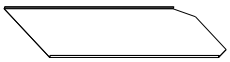
Note: THIS UNIT IS HEAVY!
Do NOT assemble this item alone for safety. Six people are necessary.

Item Identification: For ease of identification, all parts are labeled to correspond to the Step number in which the part is used

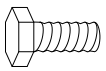
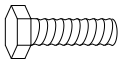
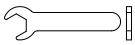


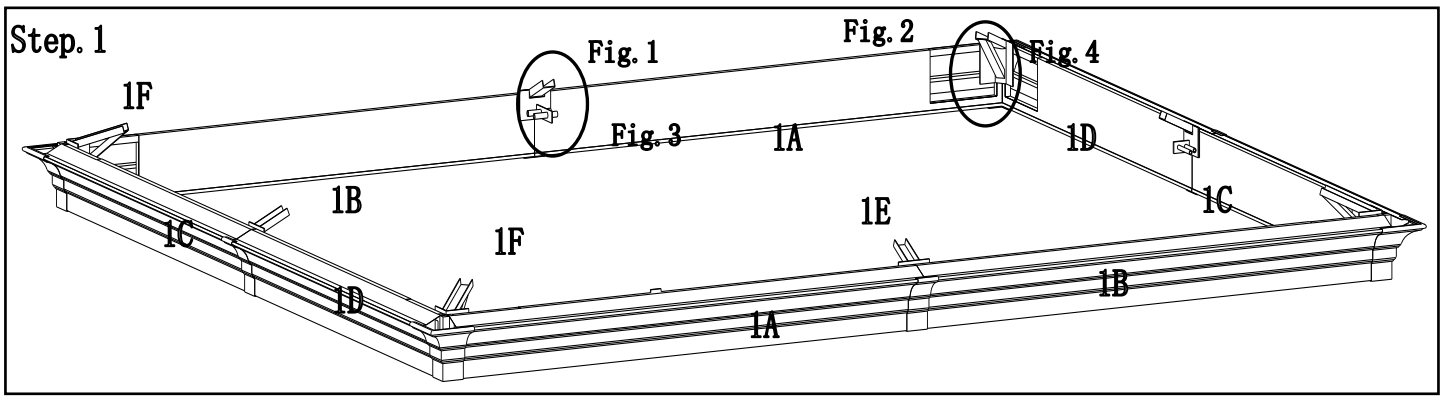
Parts List

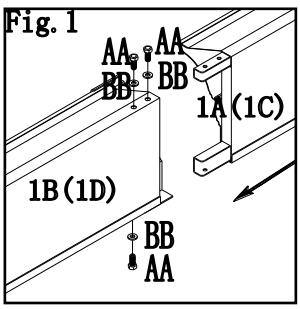
1A (X2)	Long side decorative beam 1		1B (X2)	Long side decorative beam 2	
1C (X2)	Short side decorative beam 1		1D (X2)	Short side decorative beam 2	
1E (x4)	Middle beam connector		1F (x4)	Corner connector	
2A (x4)	Top slanting bar		2B (x4)	Middle beam	
2C (x4)	Short beam 1		2L (x4)	Short beam 2	
2D (x2)	Right support beam of long side 1		2E (x4)	Right support beam of long side 2	
2F (x4)	Right support beam of long side 3		2G (x2)	Left support beam of long side 1	
2H(x4)	Left support beam of long side 2		2I (x2)	Right support beam of short side 1	
2J (x4)	Right support beam of short side 2		2K (x2)	Left support beam of short side	
3A(X4)	Slanting bar of small top		3B (x4)	Cover of small top	
3C (x1)	Small top connector		3D (x4)	Cover of small top slanting bar	
3E (x1)	Top frame		3F (x2)	Long support bar of small top	
3G(x2)	Short support bar of small top		3H (x2)	Roof cover of small top long side	
3I (x2)	Roof cover of small top short side		3J (x1)	Roof cover of small top	
3K(x1)	Pothook		4A(X4)	Big base protector	
4B(X4)	Small base protector		4C(X4)	Big post base	
4D(X4)	Small post base		4E(x4)	Big top block	
4F (x4)	Small top block		4G1(x2)	Left big post	
4G2 (x2)	Right big post		4H1 (x2)	Left small post	
4H2 (x2)	Right small post		4J (x2)	Big arc support bar	

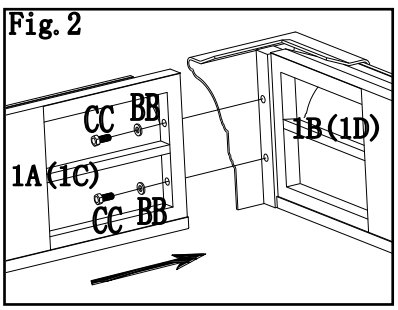
4K (x2)	Arc support bar of short side1		4P (x2)	Arc support bar of short side2	
4L(x4)	Screen		4M(X4)	Block plate	
5A(x2)	Left roof cover of long side 1		5B(x2)	Right roof cover of long side 1	
5C(x4)	Left roof cover 1		5D(x4)	Right roof cover 1	
5E (x4)	Left roof cover 2		5F (x4)	Right roof cover 2	
5G (x2)	Middle roof cover of short side		5H(X14)	Long press plate	
5I(X8)	Short press plate		5J(X4)	Top cover of slanting bar	
5K(X4)	Bottom cover of slanting bar		R1(X4)	Curtain tube connecter 1	
R2(X4)	Curtain tube connecter 2		R3(X4)	Curtain tube connecter 3	
S1(X8)	curtain tube of long side		S2(X8)	curtain tube of short side	

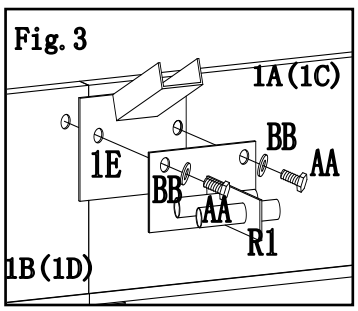
Hardware Pack 1

AA	M6*15 Bolt	36 PCS	
BB	M6 Flat washer	44 PCS	
CC	M6*35 Bolt	8 PCS	
Z	M6 Wrench	2 PCS	









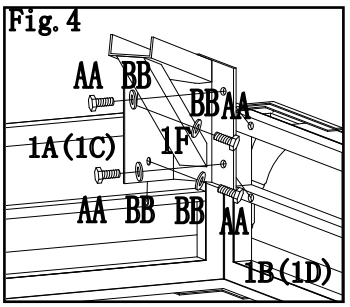


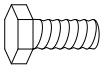
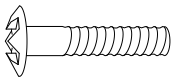
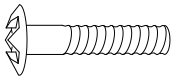
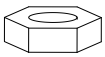
Fig.1：Insert decorative beam 1A(1C） to decorative beam 1B(1D), tighten with bolt (AA) & flat washer (BB).

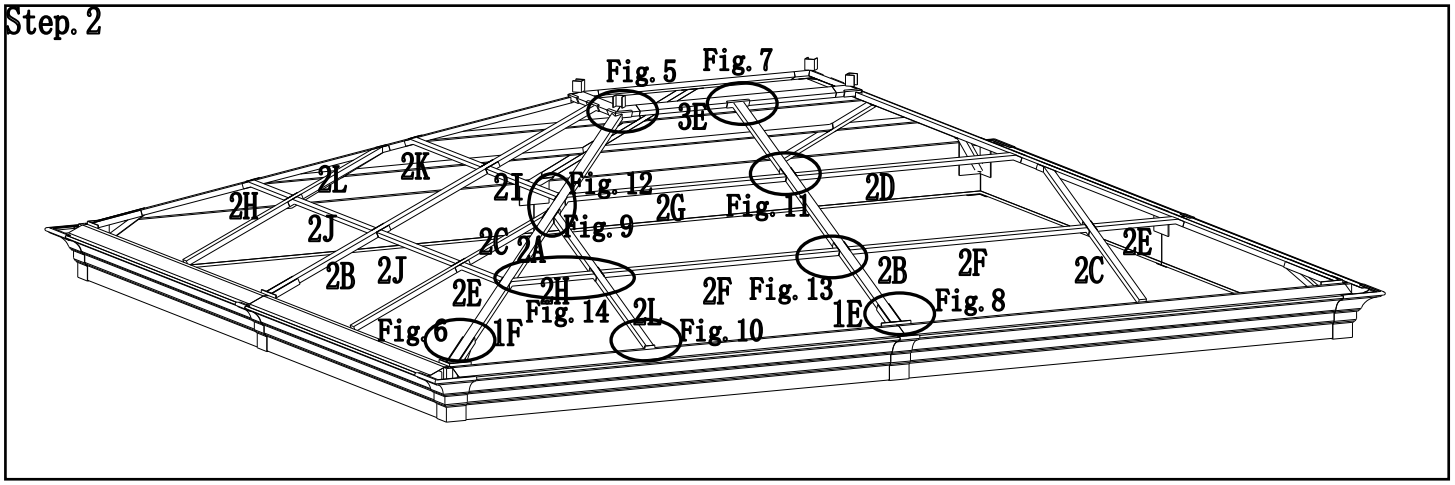
Fig.2：Attach assembled beams to another respectively and tighten with bolt (CC) & flat washer (BB).

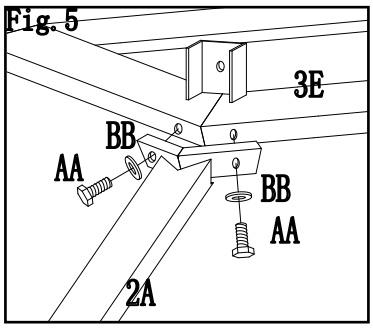
Fig.3：Fix the Middle beam connecter (1E) and curtain tube connecter 1(R1) on the middle of decorative beams by using bolt (AA) & flat washer (BB)

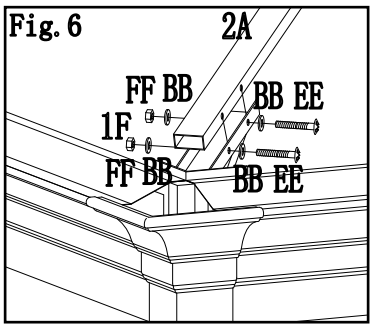
Fig.4：Fix the Corner connector (1F) on the corner of the decorative beam with bolt (AA) & flat washer (BB).

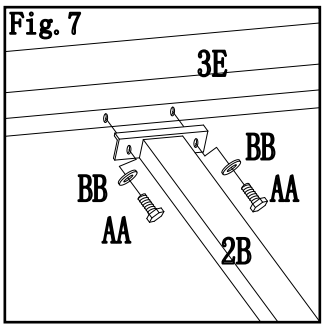
Hardware Pack 2

AA	M6*15 Bolt	32 PCS	
BB	M6 Flat washer	136PCS	
MM	M6*50 Screw	16PCS	
EE	M6*60 Screw	36PCS	
FF	M6 Nut	52 PCS	









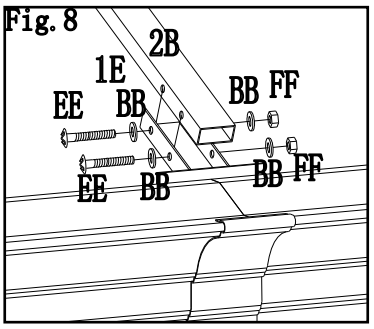
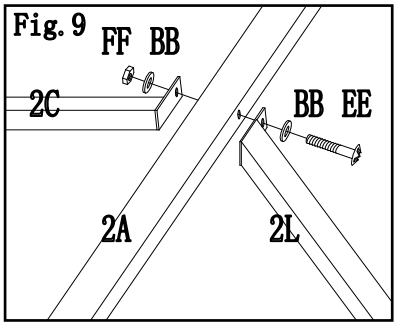


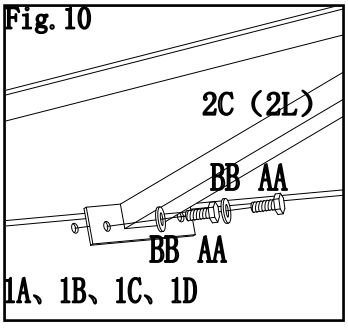
Fig.5: Attach top slanting bar (2A) to top frame (3E) by using bolt (AA) and flat washer (BB).

Fig.6: Attach top slanting bar (2A) to corner connector (1F) by using bolt (EE), flat washer (BB) and nut (FF)

Fig.7: Attach middle beam (2B) to top frame (3E) by using bolt (AA) and flat washer (BB).

Fig.8: Attach middle beam (2B) to middle beam connector (1E) by using bolt (EE), washer (BB) and nut (FF).





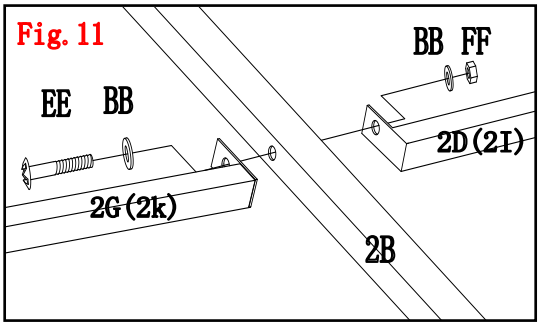
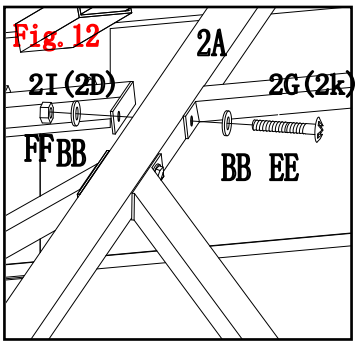
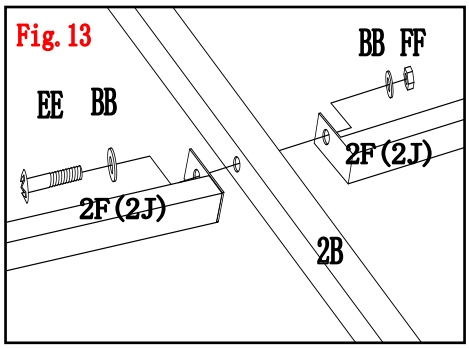


Fig.9: Connect Short beam (2L/2C），Top slanting bar (2A) and Short beam 1 (2C) by using bolt (EE), washer (BB) and nut (FF).

Fig.10: Attach short beam (2C/2L) to decorative beam by using bolt (AA) and washer (BB).

Fig.11: Connect Left support beam (2G/2K) and Right support beam(2D/2I) to middle beam(2B) by using bolt (EE), washer (BB) and nut (FF).





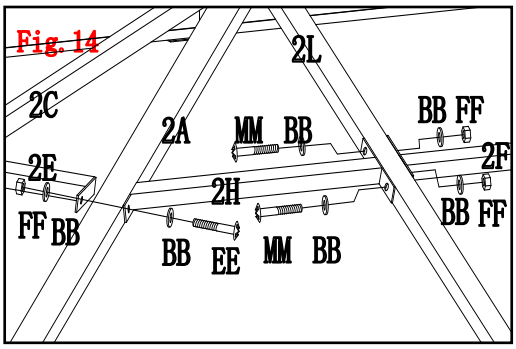
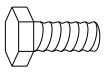
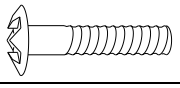
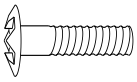
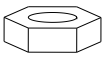
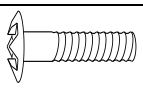


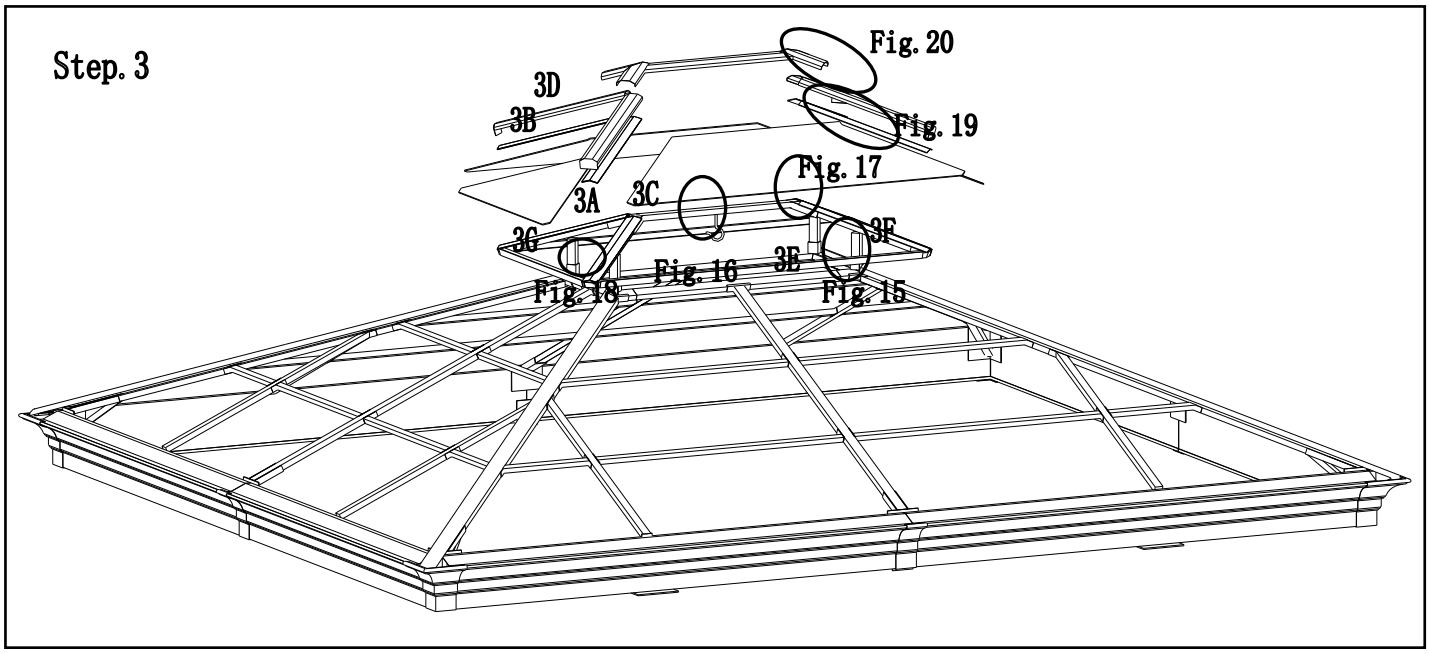
Fig12： Connect Left support beam of long side (2G), Top slanting bar (2A) and Right support beam of short side (2I) by using bolt (EE), washer (BB) and nut (FF). Connect Left support beam of short side (2K) and Right support beam of short side 1 (2I) in same way as Fig.12.

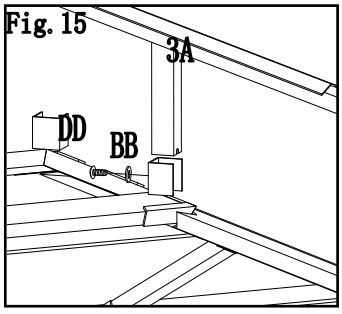
Fig.13: Connect Right support beam(2F/2J) and another Right support beam(2F/2J) to Middle beam(2B) by using bolt (EE), washer (BB) and nut (FF). **Note: fix the end of 2F/2J with one connect hole to middle beam (B).**

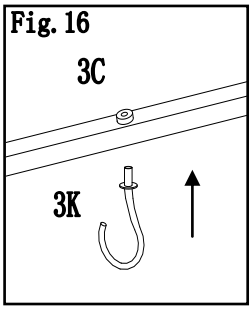
Fig14: Connect another end of Right support beam of long side 3 (2F), Short beam 2 (2L) and Left support beam of long side 2 (2H) by bolt (MM), washer (BB) and nut (FF). Note: fix the end of 2F with two connect holes to short beam 2 (2L). Connect another end of Left support beam of long side 2 (2H), Top slanting bar (2A) and Right support beam of long side 2 (2E) by using bolt (EE), washer (BB) and nut (FF). Connect other support beam in same way.

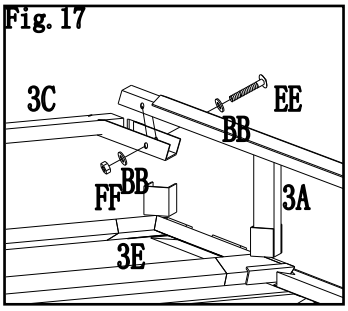
Hardware Pack 3

AA	M6*15 Bolt	8 PCS	
BB	M6 Flat washer	38 PCS	
DD	M6*15 Bolt	12 PCS	
EE	M6*60 Bolt	4PCS	
LL	M6*40 Bolt	2 PCS	
FF	M6 Nut	4 PCS	
GG	M6 *35 Bolt	8 PCS	









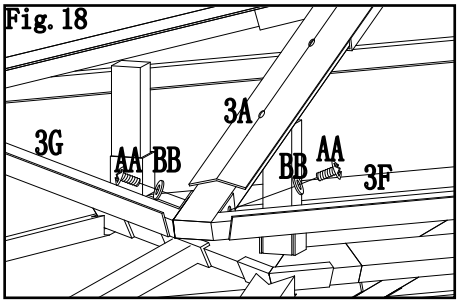
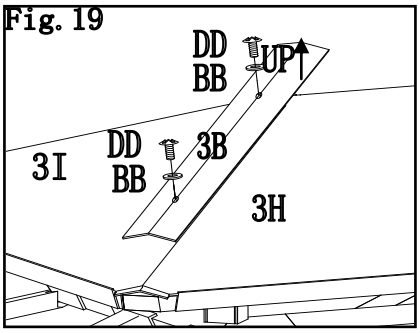


Fig.15: Attach slanting bar of small top (3A) to top frame (3E) by using bolt (DD) and washer (BB).

Fig.16: Attach pothook (3K) to small connector (3C).

Fig.17: Connect slanting bar of small top (3A) and small top connector (3C) by using bolt (EE), washer (BB) and nut (FF).

Fig.18: Attach long support bar of small top (3F) and short support bar of small top (3G) to top frame (3E) by using bolt (AA) and washer (BB). 图示显示 3G 和 3F 连在 3A 上，而不是 3E 上。



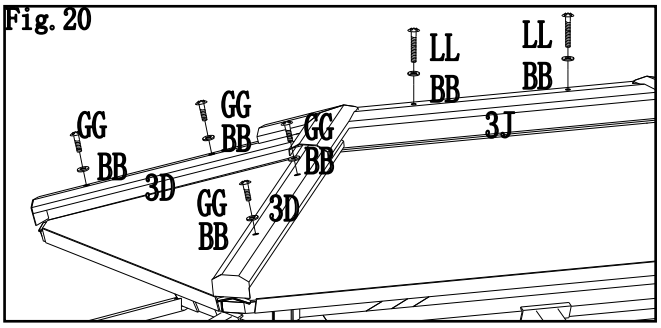
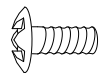
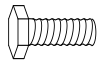
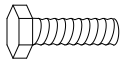
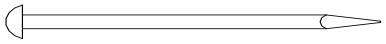
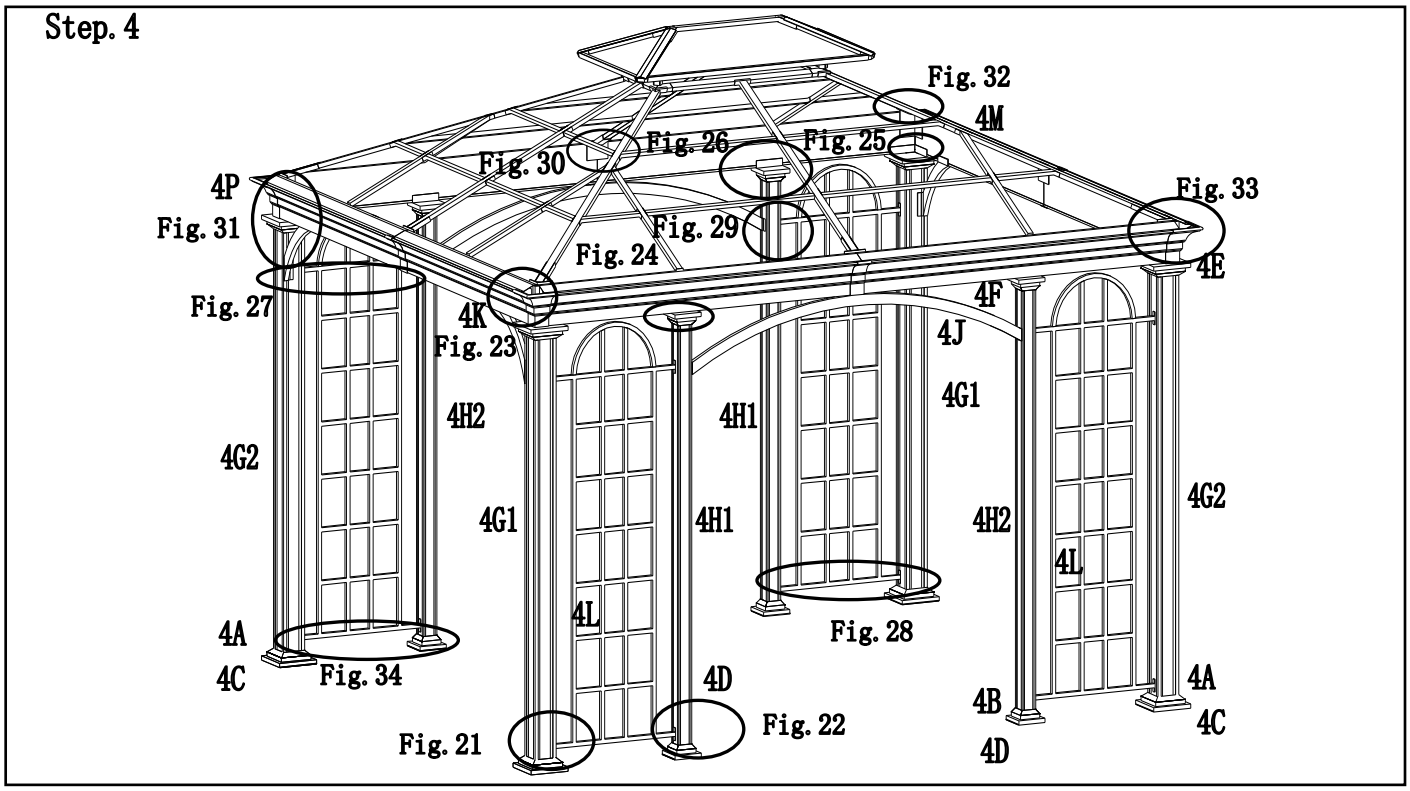


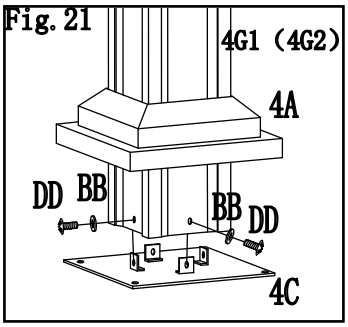
Fig.19: Put roof cover of small top long side (3H) and short side (3I) onto the slanting bar of small top (3A), then press cover of small top (3B) on them, fix them by using washer (BB) and bolt (DD) to slanting bar of small top (3A). (Please note the end of marked “UP” upside.)

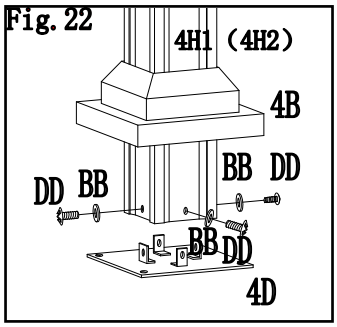
Fig.20: Attach cover of small top slanting bar (3D) to cover of small top (3B) by using bolt (GG) and washer (BB). Attach roof cover of small top (3J) to small top connector (3C) by using bolt (LL) and washer (BB).

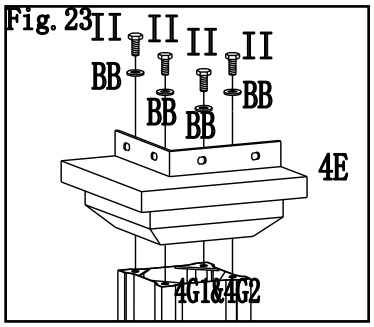
Hardware Pack 4

BB	M6 Flat washer	164PCS	
DD	M6*15 Bolt	40 PCS	
II	M6*20 Bolt	100 PCS	
JJ	M6*25 Bolt	24 PCS	
KK	Φ8*180 Peg	32 PCS	









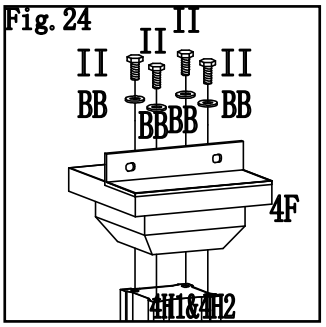
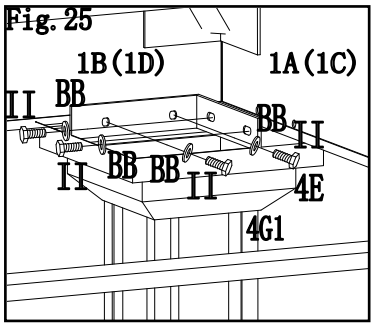


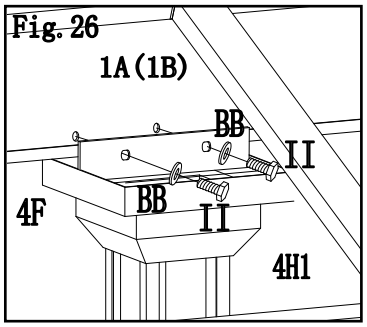
Fig.21: Lift the big base protector (4A), attach the big post base (4C) to the big post (4G1/G2) with bolt (DD) & washer (BB).

Fig.22: Lift the small base protector (4B), attach the small post base (4D) to the small post (4H) with bolt (DD) & washer (BB).

Fig.23: Fix big top block (4E) to big post (4G1 & 4G2) with bolt (II) and washer (BB).

Fig.24: Fix small top block (4F) to small post (4H1 & 4H2) with bolt (II) and washer (BB).





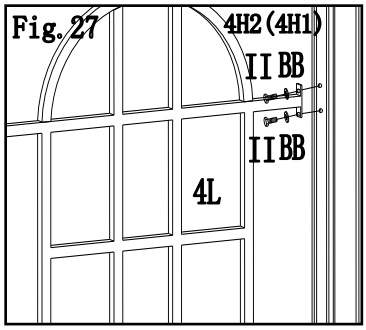
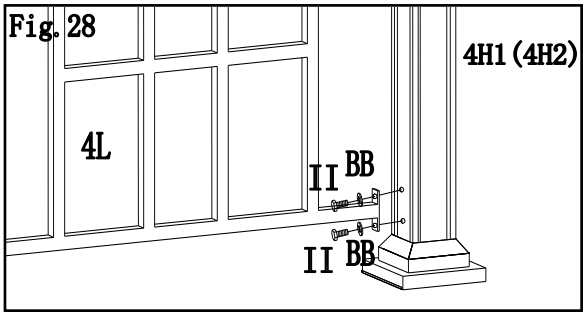
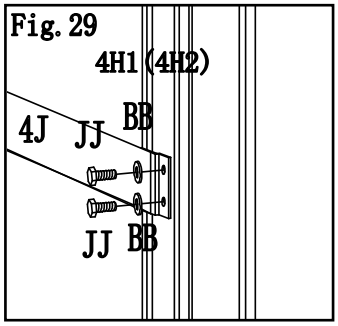


Fig.25: Lift assembled gazebo roof frame and fix big top block (4E) to the corner of decorative beam with bolt (II) and washer (BB).

Fig.26: Fix small top block (4F) to decorative beam (1A/1B) with bolt (II) and washer (BB).

Fig.27: Attach the top of screen (4L) to big post (4G1/4G2) and small post (4H1/4H2) with bolt (II) and flat washer (BB)





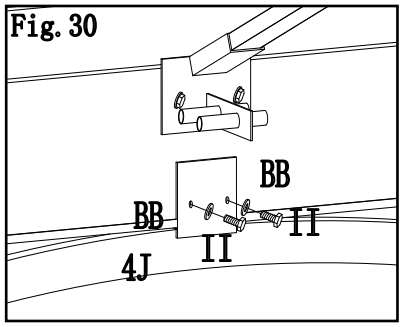
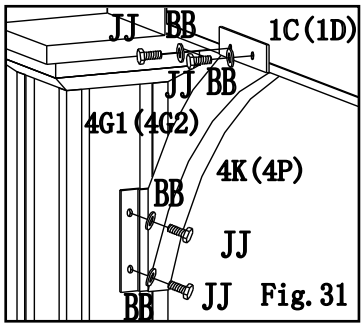
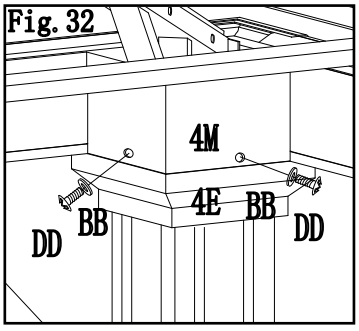


Fig.28: Attach the bottom of screen (4L) to big post (4G1/4G2) and small post (4H1/4H2) with bolt (II) and flat washer (BB)

Fig.29: Attach Big arc support bar (4J) to small post (4H1/H2) with bolt (JJ) and flat washer (BB)

Fig.30: Attach Big arc support bar (4J) to the middle of decorative beam with bolt (II) and flat washer (BB)





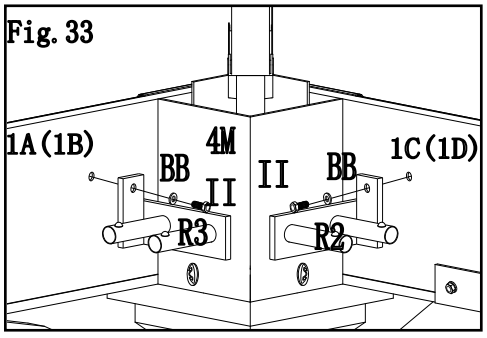


Fig.31: Connect the Arc support bar of short side (4K/4P), big post(4G1/4G2) and short side decorative beam (1C/1D）with bolt (JJ) and flat washer (BB)

Fig.32: Attach Block plate (4M) to big top block (4E) with bolt (DD) and flat washer (BB).

Fig.33: Tighten the curtain tube connecter (R2/R3) on decorative beam (1A/1C) with bolt (II) and flat washer (BB). (Copy above step to assemble other curtain tube connecters on decorative beam)

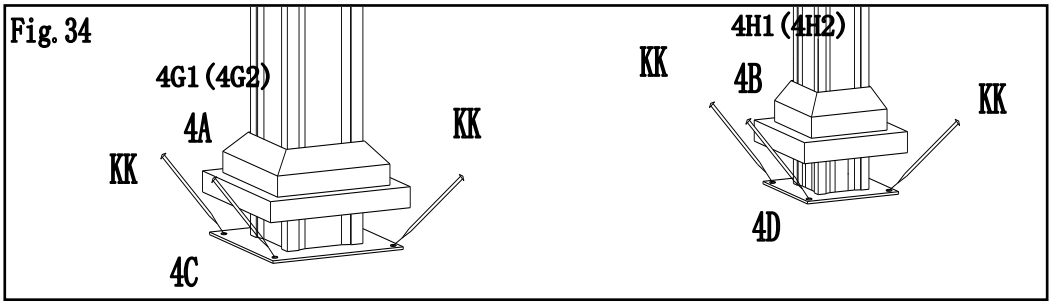
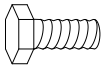
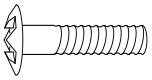
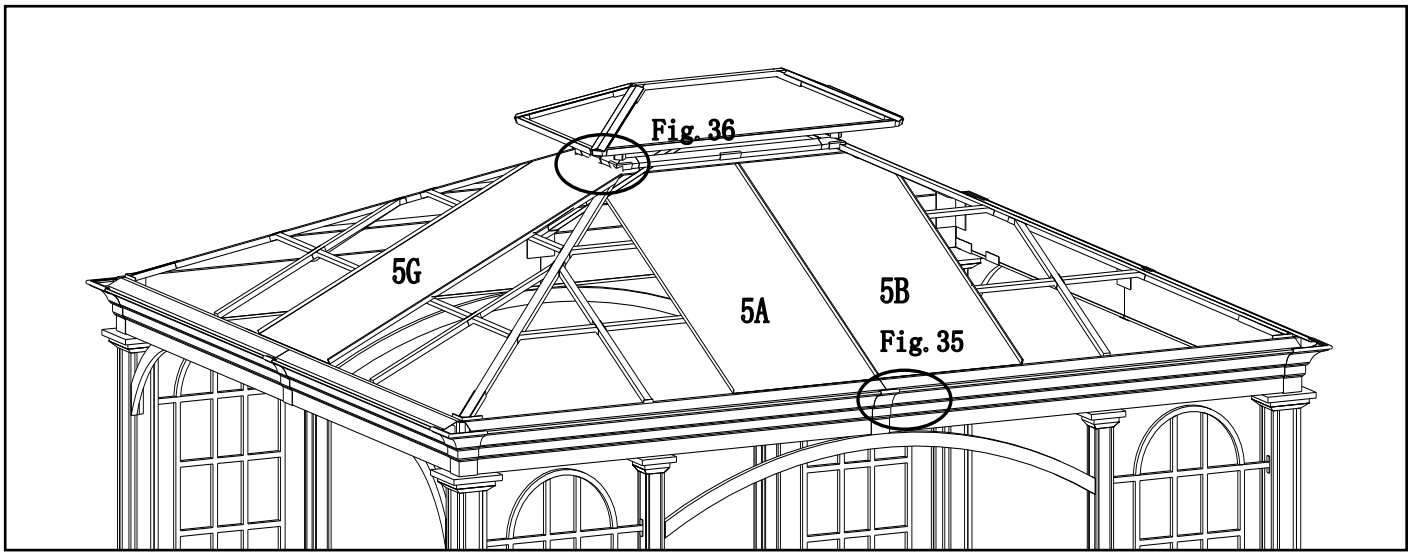
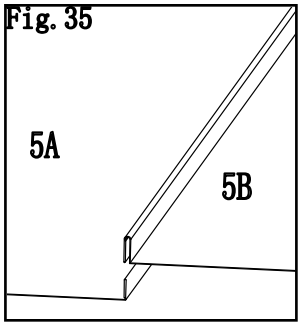


Fig.34: Fix the gazebo on the grass ground with the peg (KK).

Hardware Pack 5

AA	M6*15 Bolt	52 PCS	
BB	M6 Flat	76 PCS	
DD	M6*15 Bolt	16 PCS	
HH	M6*35 Bolt	8 PCS	





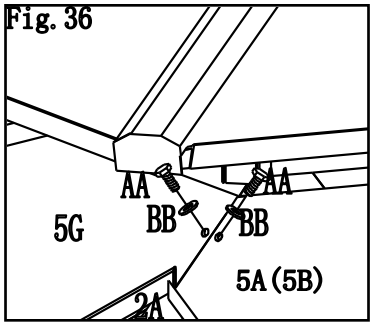
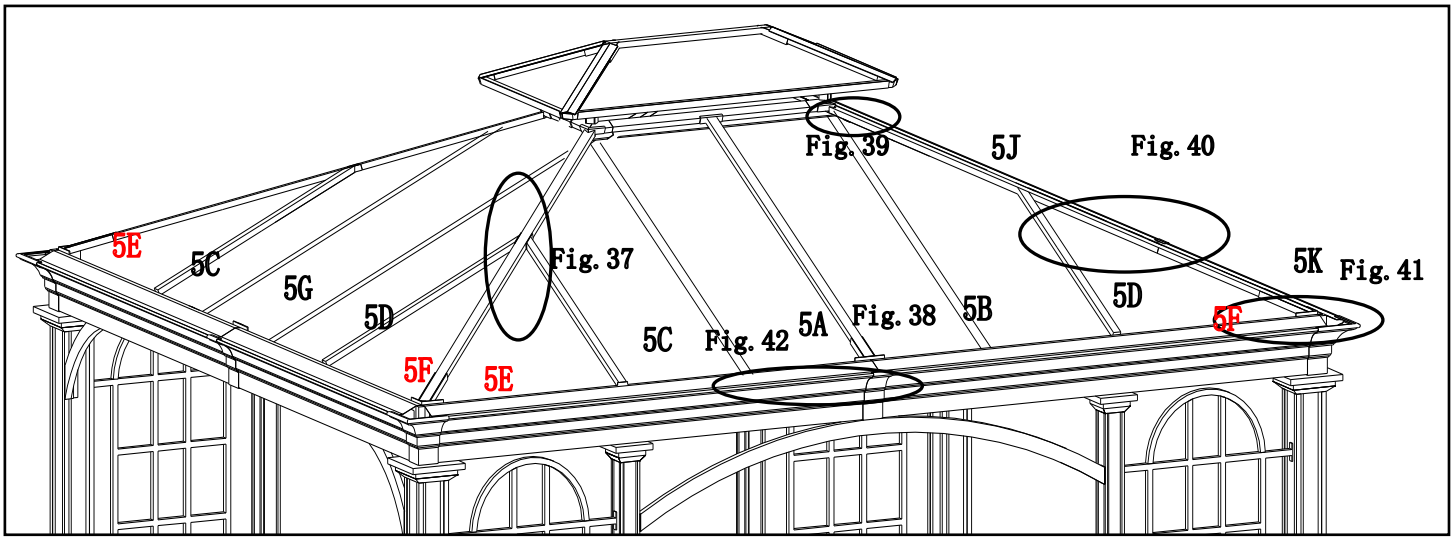
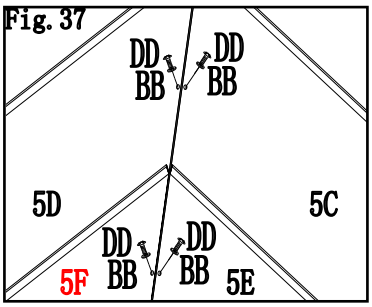
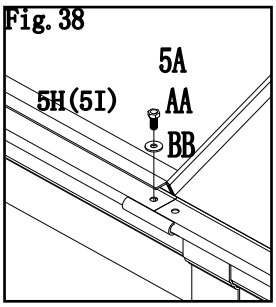


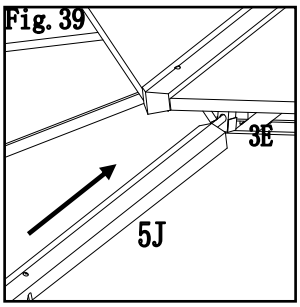
Fig.35: Insert left roof cover of long side (5A) to the block of the bigger top frame, then insert right roof cover of long side (5B) to the block of the bigger top frame and press onto 5A.

Fig.36: Fix roof cover of short side (5G) and left roof cover of long side (5A) to top slanting bar (2A) with bolt (AA) and washer (BB).









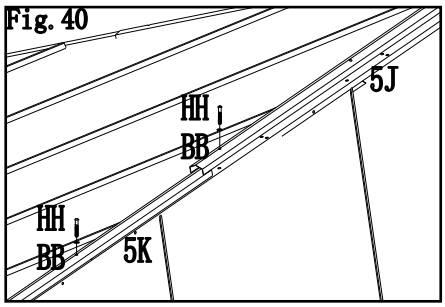


Fig.37: Fix roof cover (5C, 5D, 5E and 5F) to top slanting bar (2A) with bolt (DD) and washer (BB).

Fig.38: Fix press plate 5H (5I) to decorative beam with bolt (AA) and washer (BB).

Fig.39: Insert top cover of slanting bar (5J) into the connect hole of the top frame (3E).

Fig.40: Fix top cover of slanting bar (5J) with bolt (HH) and washer (BB), **please do not tighten here,** insert bottom cover of slanting bar (5K) under top cover of slanting bar (5J), fix them with bolt (HH) and washer (BB). **Tighten all bolts here.**

Now, your gazebo is ready.

IMPORTANT:

1. Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of gazebo construction.
2. The area for assembly should not be less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry line or electrical wires.
3. This unit is heavy. Do not assemble this item alone. Six people are recommended for safe assembly.
4. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
5. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
6. For outdoor use only. Install on level ground. Stakes are provided to secure the gazebo in grass ground. If you wish to secure the gazebo to a wood deck or concrete surface, you will need to purchase fasteners appropriate for these surfaces. These are readily available at your local hardware store or home center.
7. Check all bolts for tightness before and during usage.
8. Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for, or otherwise regulate, installation and use.
9. While this gazebo is manufactured to withstand gale force winds utilizing only the supplied ground stakes, in areas subject to frequent severe weather, securing the gazebo to a deck, concrete patio or footings should be considered.
10. Your gazebo has been engineered to accommodate winter snow loads incurred in most areas. Removal of accumulated snow on the gazebo roof with a roof rake is recommended. In areas that are regularly subject to blizzard conditions however, removal of the roof panel is suggested. The assembled roof structure can simply be left intact until warmer conditions return.

Limited Warranty:

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **one (1) year**. We don't reimburse for transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

Maintenance:

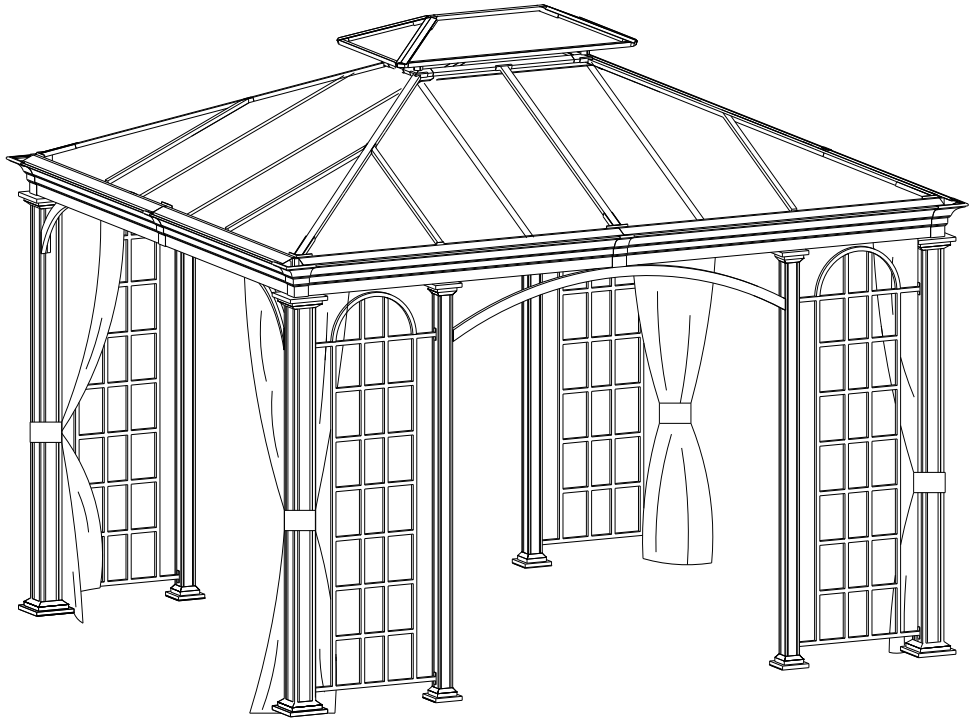
Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

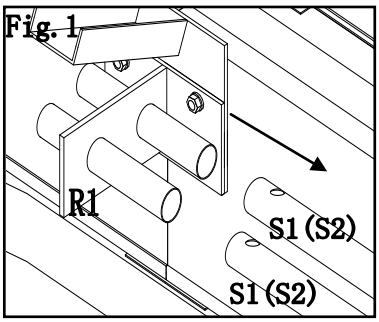
Important: For technical assistance on assembly or replacement parts. Please call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST Monday to Friday or fax the replacement part form which is in the box to (740)-283-3549 or Email customer.care@sunjoydirect.com for assistance.

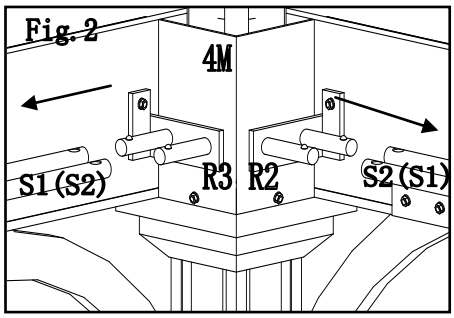
Made in China

GAZEBO NETTING AND CURTAIN ASSEMBLY INSTRUCTIONS

Netting / Curatin is available separately







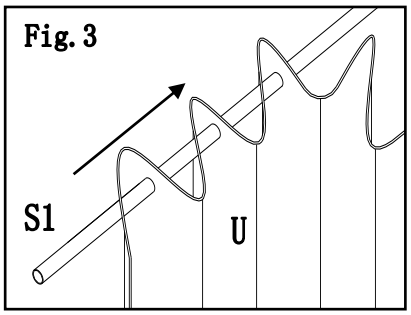


Fig.1: Insert the end of curtain tube which has snap hook. And remove the curtain tube (S1/S2) from curtain tube connecter (R1) as showed in the picture.

Fig.2： Pull out the of curtain tube (S1/S2) which you insert to the from curtain tube connecter (R3)

Fig.3： Slip the curtain (U) over the curtain tube of long side (S1). Please note that there are 6 brass buckles need to be slipped, then fold the curtain as showed in the picture.

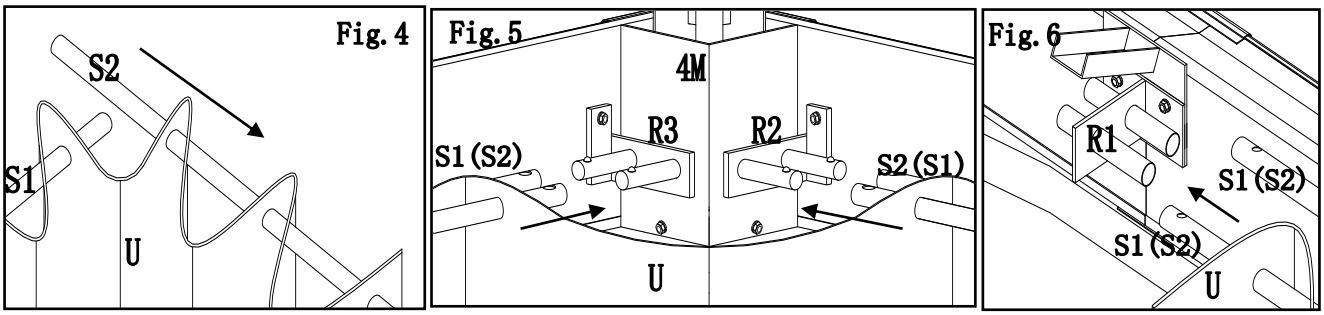


Fig.4: Slip the rest 5 brass buckles on the curtain over curtain tube (S2) and fold the curtain as showed in the picture.

Fig.5: Uplift the curtain tube assembled with curtain (U) and insert on end of curtain tube to curtain tube connector. (Please note that you must plug the curtain tube in the end of the connector so that you can assemble other end of curtain tube easily)

Fig.6: Pull the curtain tube (S1/S2) to the spring fastener on the other hand(不明白是哪个部件), and you can insert the other side of curtain tube to the curtain tube connecter (R1) exactly.